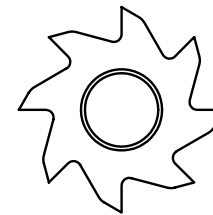
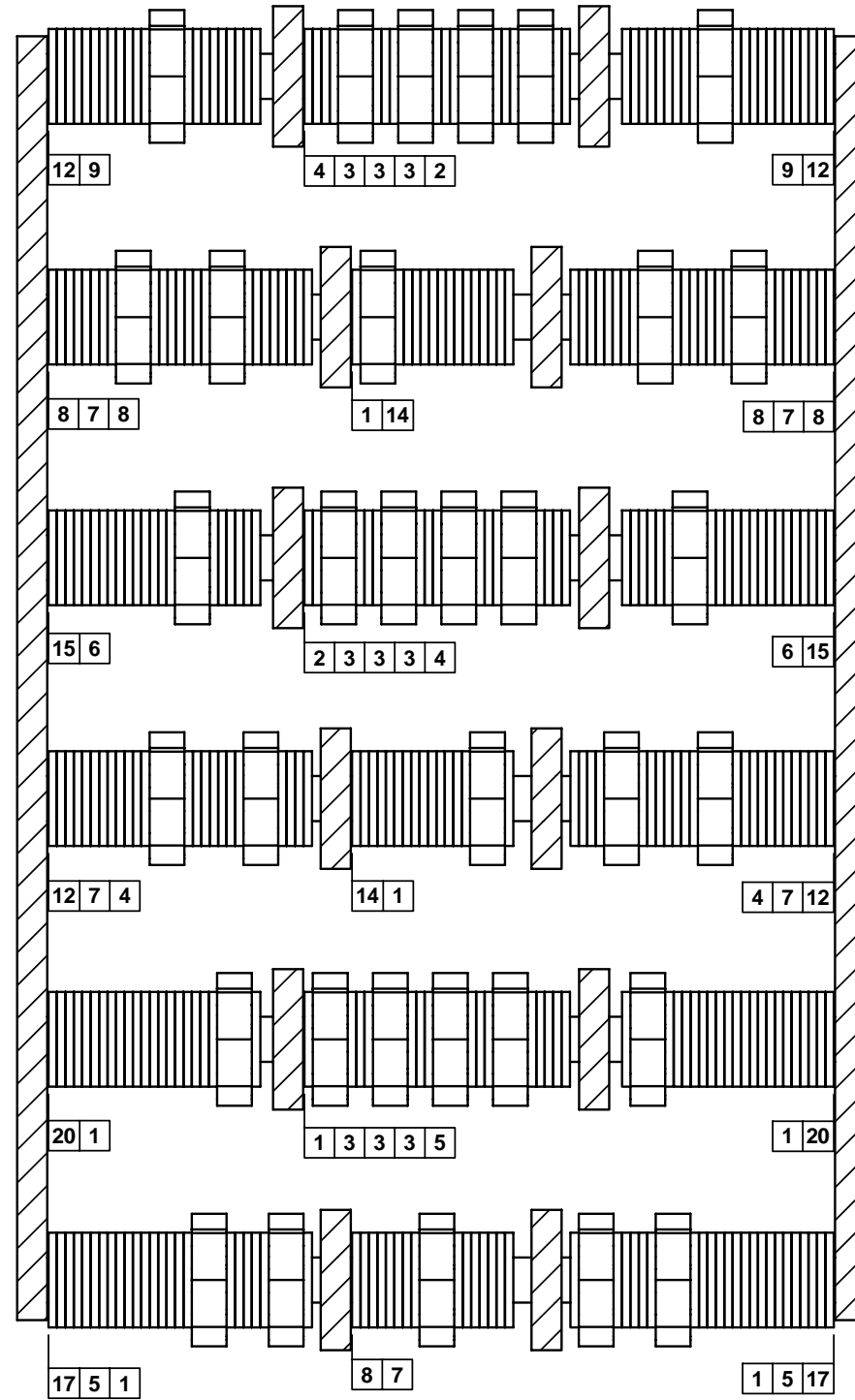


# BMP-250-X

## 8 POINT MEDIUM SOLID TUNGSTEN MILLING CUTTERS 8 INCH CUTTING WIDTH



CATALOG NUMBER	QUANTITY	DESCRIPTION
STM8-1542-11P	33	CUTTER/SOLID TUNGSTEN MILLING, 8PT
WA-1630-3	354	WASHER/30MM X 16MM

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

**NOTE:**

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
<b>REVISION</b>					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
<b>APPROVAL</b>		<b>APPROVED BY: INITIAL</b>		<b>APPROVAL DATE: DATE</b>	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
<b>TOLERANCE MACHINING</b>				<small>13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.</small>	
ANGLES ±.500°		STM8-1542-11P CUTTER LAYOUT / 8 INCH			
1 PL DEC ±.060		BMP-250-X			
2 PL DEC ±.010		SCALE NA		DRWN KMK	
3 PL DEC ±.005		DATE 6/26/06		SHT 1 OF 1	
				<b>858-SD062</b>	